



PRODUCT INSTALLATION INSTRUCTIONS

Please call tech assistance at 951-894-7883 if you require assistance beyond the scope of these instructions.

FORD FOCUS GROUND EFFECTS INSTALLATION

Tools Required:

1/8" Inch Drill
1' Foot masking Tape
Phillips Head Screw Driver
Car Jack
Cleaner and De-Waxing Solution

General Notes:

Remove parts from the carton and unfold them. Front and Rear Valance have a memory. When the parts placed in the sun or heated with a hair dryer or heat gun, they will return to their original shape. **IMPORTANT:** Pre-fit parts to the car and do not remove the double-sided tape for red backing until final installation. If the parts will be dried in an oven, ensure that each piece is supported evenly. Also, if you have any questions that we do not address in our painting instructions, please don't hesitate to contact us directly.

Front Valance:

Using masking tape to hold the Valance in place, make sure that prior to drilling holes, that the Valance is exactly where you want it. Starting from the right or left of the front part and remove the double-sided tape removing a few inches at a time applying firm pressure to ensure a strong bond between the tape and the surface. The last attachment will be the self-tapping screws in the wheel wells. We suggest two (2) screws per flange.

Rear Valance

Follow the same instructions as for the Rear Valance starting at the left or right of the part and remove the double-sided tape removing a few inches at a time applying firm pressure to ensure a strong bond between the tape and the surface. The last attachment will be the self-tapping screws in the wheel wells. We suggest two (2) screws per flange.

Side Skirts

It is extremely important that the metal door sills where the side skirts will be in contact be clean & free of all dirt, moisture and/or any other contaminates. This will ensure a strong bonding for the tape. In addition, a warm surface will enhance the bonding process. Remember, the final adjustments will be made when attaching the wheel flanges with two (2) self-tapping screws on each flange.



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ATTENTION

THE FOLLOWING CONTAINS IMPORTANT INFORMATION REGARDING PAINTING OF THE URETHANE PIECES. IT IS IMPERATIVE THAT THESE STEPS BE FOLLOWED IN ORDER TO AVOID ANY PROBLEMS WITH THE PAINT. IF THESE INSTRUCTIONS ARE NOT FOLLOWED, YOU MAY EXPERIENCE PEELING, CHIPPING, AND/OR BUBBLING OF THE PAINT.

PAINING INSTRUCTIONS

- 1. All painted surfaces must be sanded with 150 grit paper. This is very important as the primer requires a rough surface for proper adhesion.**
- 2. Clean all surfaces with a wax and grease remover.**
- 3. Prime with urethane primer with a flex additive.**
- 4. Putty any pinholes.**
- 5. Re-prime is necessary.**
- 6. Pre-fit parts to vehicle.**
- 7. Hand sand with 320 grit sand paper.**
- 8. Clean with wax and grease remover.**
- 9. Paint-add flex additive to the paint.**